

FREOPOX

Primer ER1926M

- Solvent based 2c primer
- Very good corrosion protection
- Excellente adhesion
- For industrial goods and all kinds of construction machinery

Technical / Physical Data	Resin/ binder	epoxy resins	
	Colour	acc. RAL 840 HR other colour shades on request	
	Gloss value visual	mat	
	Original viscosity DIN 53211* without hardener	38 to 44 sec. / cup 4 mm	
	Mixing ratio by weight	5 : 1	
	Mixing ratio by volume	3,4 : 1	
	Hardener base	FREOPOX-Hardener HE0051 Phenalcamide	
	Potlife after hardener addition	max. 3 h / 20°C	
	Thinner	EFD-Thinner 400009	
	Density after hardener addition, calculated	1,26 g / ml + / - 0,05	
	Solid content after hardener addition, calculated	59 % + / - 1	
	Solid content in volume after hardener addition, calculated	324 ml / kg + / - 5 or 40 % + / - 2	
	Consumption calculated, after hardener addition in original viscosity, without application loss	156 g / m ² dry film thickness 50 µm see „Special remarks“	
	Spreading rate calculated, after hardener addition in original viscosity, without application loss	6,0 m ² / kg dry film thickness 50 µm see „Special remarks“	

Storability

Approx. 24 month in original packings at an ambient temperature of 5 to 25 °C, in case the original packings are tightly closed. Opened packing must be used very shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the respective

