



## BD7810XRU999

## DURELASTIC-Poly-Amber-Resin

### Product description

<b>Product technology</b>	Amine pre-accelerated
<b>Property</b>	medium reactive
<b>Substrate</b>	Wood, mineral

### General product properties

<b>Binder-Base</b>	unsaturated polyester resin, styrene containing	
<b>Colour</b>	colorless	
<b>Viscosity</b>	Flow time ca. 190 sec., 4 mm flow cup	DIN 53211
<b>Density</b>	1,1 +/- 0,1 g/ml	theoretical
<b>Solid mass</b>	63 - 67 %	theoretical
<b>Resistance to storage</b>	approx. 6 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.	
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	

### Application and processing

<b>Tool/mould</b>	GRP types (of glass fibre-reinforced plastic) Metal molds
<b>Pretreatment</b>	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. The wood must be dry and capable of bearing.
<b>Note before use</b>	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer).
<b>Mixin ratio</b>	Parts by weight 1,5 % HD0610
<b>Thinning</b>	EFD dilution 400900
<b>Processing conditions</b>	During processing, a room, material and mould temperature of [Variable] °C must be guaranteed in order to prevent hardening problems and cracking.
<b>Processing time</b>	max. 17 - 23 min. / 20 °C With the addition of 2 % HD0610
<b>Application</b>	as delivered viscosity.
<b>Cleaning of equipment</b>	with EFD cleaning agent 400906 within the processing time.



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#### Comments

##### Work-and Healthprotection

The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.

##### Test conditions

All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.