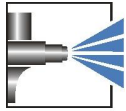


EFDEDUR-Hydro-Coating

WU1490L/HU0208

Characteristics	<ul style="list-style-type: none"> ■ Water-thinnable 2C coating ■ Application, e.g. in the mechanical engineering and plant construction sector ■ Structure effect ■ Fast initial drying ■ Forced drying possible ■ Good chemical resistance ■ Good adhesion to steel and non-ferrous metals ■ Good stability 																																		
Technical / Physical Data	<table border="1"> <tr> <td>■ Binder-Base</td> <td>Acrylate resin crosslinked with polyisocyanate</td> </tr> <tr> <td>■ Colour</td> <td>All common colour shades</td> </tr> <tr> <td>■ Gloss value DIN EN ISO 2813</td> <td>satin glossy 25-70 Angle 60° The gloss level is highly dependent on the structure. The specified value applies to a smooth, slightly structured surface.</td> </tr> <tr> <td>■ Viscosity</td> <td>1400-1800 mPa.s/ Spindle 4 60 revolution/ min.</td> </tr> <tr> <td>■ Hardener</td> <td>HU0208 See technical data sheet</td> </tr> <tr> <td>■ Mixing ratio</td> <td>Parts by weight 5:1</td> </tr> <tr> <td>■ Mixing ratio</td> <td>Parts by volume 3,8:1</td> </tr> <tr> <td>■ Thinner</td> <td>demineralised water</td> </tr> <tr> <td>■ pH-Value</td> <td>8-9</td> </tr> <tr> <td>■ Density calculated</td> <td>1,16-1,32 g/ml</td> </tr> <tr> <td>■ Density calculated</td> <td>1,10-1,30 g/ml after adding hardener</td> </tr> <tr> <td>■ Solid Mass calculated</td> <td>52-60 %</td> </tr> <tr> <td>■ Solid Mass calculated</td> <td>54-62 % after adding hardener</td> </tr> <tr> <td>■ Solid content in volume calculated</td> <td>420-475 ml/kg</td> </tr> <tr> <td>■ Solid content in volume calculated</td> <td>350-400 ml/kg after adding hardener</td> </tr> <tr> <td>■ Material usage theoretical, without application loss</td> <td>180-280 g/m², Layer thickness 60 µm</td> </tr> <tr> <td>■ Reference colour of the specified values</td> <td>Colour of WU1490LS2707</td> </tr> </table>	■ Binder-Base	Acrylate resin crosslinked with polyisocyanate	■ Colour	All common colour shades	■ Gloss value DIN EN ISO 2813	satin glossy 25-70 Angle 60° The gloss level is highly dependent on the structure. The specified value applies to a smooth, slightly structured surface.	■ Viscosity	1400-1800 mPa.s/ Spindle 4 60 revolution/ min.	■ Hardener	HU0208 See technical data sheet	■ Mixing ratio	Parts by weight 5:1	■ Mixing ratio	Parts by volume 3,8:1	■ Thinner	demineralised water	■ pH-Value	8-9	■ Density calculated	1,16-1,32 g/ml	■ Density calculated	1,10-1,30 g/ml after adding hardener	■ Solid Mass calculated	52-60 %	■ Solid Mass calculated	54-62 % after adding hardener	■ Solid content in volume calculated	420-475 ml/kg	■ Solid content in volume calculated	350-400 ml/kg after adding hardener	■ Material usage theoretical, without application loss	180-280 g/m ² , Layer thickness 60 µm	■ Reference colour of the specified values	Colour of WU1490LS2707
■ Binder-Base	Acrylate resin crosslinked with polyisocyanate																																		
■ Colour	All common colour shades																																		
■ Gloss value DIN EN ISO 2813	satin glossy 25-70 Angle 60° The gloss level is highly dependent on the structure. The specified value applies to a smooth, slightly structured surface.																																		
■ Viscosity	1400-1800 mPa.s/ Spindle 4 60 revolution/ min.																																		
■ Hardener	HU0208 See technical data sheet																																		
■ Mixing ratio	Parts by weight 5:1																																		
■ Mixing ratio	Parts by volume 3,8:1																																		
■ Thinner	demineralised water																																		
■ pH-Value	8-9																																		
■ Density calculated	1,16-1,32 g/ml																																		
■ Density calculated	1,10-1,30 g/ml after adding hardener																																		
■ Solid Mass calculated	52-60 %																																		
■ Solid Mass calculated	54-62 % after adding hardener																																		
■ Solid content in volume calculated	420-475 ml/kg																																		
■ Solid content in volume calculated	350-400 ml/kg after adding hardener																																		
■ Material usage theoretical, without application loss	180-280 g/m ² , Layer thickness 60 µm																																		
■ Reference colour of the specified values	Colour of WU1490LS2707																																		

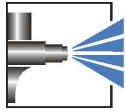
Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



EFDEDUR-Hydro-Coating
WU1490L/HU0208

Substrate	<ul style="list-style-type: none"> ■ Steel, passivated or pretreated substrates ■ Primer 						
Pretreatment	<ul style="list-style-type: none"> ■ The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend: for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding 						
Structure recommendation	<table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">■ Substrate</td> <td>on iron-phosphated steel plate</td> </tr> <tr> <td>■ Top coat</td> <td>WU1490LHS2707 Mixing ratio 5:1/ HU0208 Dry film thickness 60 µm</td> </tr> </table>	■ Substrate	on iron-phosphated steel plate	■ Top coat	WU1490LHS2707 Mixing ratio 5:1/ HU0208 Dry film thickness 60 µm		
■ Substrate	on iron-phosphated steel plate						
■ Top coat	WU1490LHS2707 Mixing ratio 5:1/ HU0208 Dry film thickness 60 µm						
Mechanical Test	<table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">■ Cross-cut-test <small>DIN EN ISO 2409</small></td> <td>Gt 0</td> </tr> <tr> <td>■ Temperature resistance</td> <td>Short time loading 120°C</td> </tr> <tr> <td>■ Chemical resistance</td> <td>Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.</td> </tr> </table>	■ Cross-cut-test <small>DIN EN ISO 2409</small>	Gt 0	■ Temperature resistance	Short time loading 120°C	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
■ Cross-cut-test <small>DIN EN ISO 2409</small>	Gt 0						
■ Temperature resistance	Short time loading 120°C						
■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.						
Processing and application	<ul style="list-style-type: none"> ■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. Dry film thickness must not exceed 100 µm - risk of reaction bubbles. ■ Object temperature 10-30 °C ■ Processing conditions Room temperature 18-22 °C Relative humidity 40-60 % ■ Processing time max. 2 hrs./ 20 °C The processing time can decrease at higher temperatures and/or under pressure. ■ High pressure spraying 18-25 Sec./ 6 mm Viscosity cup (DIN 53211) Nozzle 1,4 mm Spray pressure 3 bar ■ Rolling / painting as delivered viscosity ■ Electrostatic possible, system-specific ■ Over-coating capability possible with same quality, dry at the earliest after matting ■ Cleaning of equipment Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424. ■ Health & Safety at Work guidelines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet. 						
Curing	<table border="0" style="width: 100%;"> <tr> <td style="width: 30%;">■ Air drying</td> <td>at 20°C, 50% relative humidity with air movement</td> </tr> <tr> <td>■ Dust drying</td> <td>after 30 min. (degree of drying 1/ DIN EN ISO 9117-5)</td> </tr> </table>	■ Air drying	at 20°C, 50% relative humidity with air movement	■ Dust drying	after 30 min. (degree of drying 1/ DIN EN ISO 9117-5)		
■ Air drying	at 20°C, 50% relative humidity with air movement						
■ Dust drying	after 30 min. (degree of drying 1/ DIN EN ISO 9117-5)						

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



EFDEDUR-Hydro-Coating
WU1490L/HU0208

	<ul style="list-style-type: none"> ■ Dry to the touch after 4 hrs. (degree of drying 4/ DIN EN ISO 9117-5) ■ Full drying after 8 days (pendulum damping/DIN EN ISO 1522) ■ Oven drying possible to 80°C
<p>Resistance to storage</p>	<ul style="list-style-type: none"> ■ Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time. <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>
<p>Specific comments</p>	<ul style="list-style-type: none"> ■ EFD-info Refer to the EFD information for further technical information. Nr. 111 + 510 ■ Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. <p>The information provided here contains reference values and does not constitute a specification.</p>