

# FREOPOX

Primer

ER1950ARU106

- 2-component primer with solvent
- As adhesion promotor on iron and non-ferrous metals
- Good corrosion resistance

<b>Technical / Physical data</b>	<b>Resin/ binder</b>	epoxyd resin	
	<b>Colour</b>	sulfur yellow approx RAL 840 HR other colour shades on request	
	<b>Gloss value</b> visual	mat	
	<b>Original viscosity</b> DIN 53211* without hardener	40 to 50 Sek. / 4 mm cup	
	<b>Standard-Mixing ratio</b> by weight	7 : 1	
	<b>Standard-Hardener</b> base	FREOPOX-Hardener HE0915 polyamine	
	<b>Potlife</b> after hardener addition	max. 8 h/ 20°C see „Special remarks“	
	<b>Thinner</b>	EFD-Thinner 400424	
	<b>Density</b> after hardener addition calculated	1,3 / ml	+ / - 0,1
	<b>Solid content</b> after hardener addition calculated	63 %	+ / - 2
	<b>Solid content in volume</b> after hardener addition calculated	350 ml / kg	+ / - 10
	<b>Consumption</b> calculated, after hardener addition in original viscosity, without application loss	143 g / m <sup>2</sup> dry film thickness 50 µm	see „Special remarks“
	<b>Spreading rate</b> calculated, after hardener addition in original viscosity, without application loss	7 m <sup>2</sup> / kg dry film thickness 50 µm	see „Special remarks“

### Storability

Approx. 24 month in original packings at an ambient temperature of 5 to 25 °C, in case the original packings are tightly closed. Opened packing must be used very shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the respective.

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**Processing and application**

**Application**

Components are to be mixed homogeneously (e.g. with high-speed mixer).  
 spraying-high-pressure: in original viscosity after hardener addition  
 nozzle: 1,4 mm spraying pressure: 4 bar

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**Substrates**

steel, non-ferrous metals e.g. aluminium

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**Pretreatment**

The substrate must be free of materials which prevent adhesion, e.g. oil, grease, dust and surfactant. According to the requirements we recommend to apply the suited chemical (e.g. phosphatizing, chromating) or / and mechanical (e.g. shot blasting) pretreatment.

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**Proposal for a coating system**

substrate: steel  
 primer: FREOPOX-Primer ER1950ARU106  
 top coat, e.g.: EFDEDUR-Paint UR1044

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**Application temperature**

above 10 °C

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**Drying** air drying at 20°C

dust dry:	after 65 min.	(degree of drying 1/ DIN 53150)
dry to touch:	after 20 h	(degree of drying 4/ DIN 53150)
complete dry:	after 7 days	(swinging beam hardness/ ISO 1522)

oven drying: to 100°C possible (object temperature)

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**Recoatibility**

After approx. 1 h/ 20°C. After intermediate drying of more than 72 Std./20°C the recoatability must be examined.

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**Cleaning of working equipment**

With EFD-Thinner 400424 within the working time, completely dried paint can only mechanically be removed.

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**Advise for safety protection and protection of health**

The usual precautionary measures for ventilation as well as for personal protection are to be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning health protection and environment protection can be read in the corresponding safety data sheet.

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**Special remarks**

**Test condition**

\*Indication of the delivery viscosity according to DIN 53211:  
 DIN 53211 was withdrawn in October 1996.

On request the value is available according to DIN EN ISO 2431.

All information is based on a standard climate 20/65 DIN 50014.

For the calculation of the practical consumption loss additions have to be considered. Indications to this are the practical experience and advices given in DIN 53220.

All information are based on our product knowledge and experience. To the application we have no direct influence. For further information please don't hesitate to contact us.

The information mentioned herein are reference values and are not given as specification.