



FREIOPLAST-Hydro-Coating

WL1702M

Characteristics	<ul style="list-style-type: none"> ■ Water-thinnable 1C coating ■ Application, e.g. in the construction and sanitary sector ■ Fast initial drying ■ Suitable for various substrates ■ Anti-drumming compound between components 																						
Technical / Physical Data	<table border="1"> <tr> <td>■ Binder-Base</td> <td>Acrylate-styrene copolymer</td> </tr> <tr> <td>■ Colour</td> <td>All common colour shades</td> </tr> <tr> <td>■ Gloss value <small>visual</small></td> <td>mat</td> </tr> <tr> <td>■ Viscosity</td> <td>18000-21000 mPa.s/ Spindle 7 60 revolution/ min.</td> </tr> <tr> <td>■ Thinner</td> <td>demineralised water</td> </tr> <tr> <td>■ pH-Value</td> <td>8,6</td> </tr> <tr> <td>■ Density <small>calculated</small></td> <td>1,5-1,6 g/ml</td> </tr> <tr> <td>■ Solid Mass <small>calculated</small></td> <td>78-82 %</td> </tr> <tr> <td>■ Solid content in volume <small>calculated</small></td> <td>500-540 ml/kg</td> </tr> <tr> <td>■ Material usage <small>theoretical, without application loss</small></td> <td>1200-1400 g/m², Layer thickness 1000 µm</td> </tr> <tr> <td>■ Reference colour of the specified values</td> <td>Colour of WL1702MRU101</td> </tr> </table>	■ Binder-Base	Acrylate-styrene copolymer	■ Colour	All common colour shades	■ Gloss value <small>visual</small>	mat	■ Viscosity	18000-21000 mPa.s/ Spindle 7 60 revolution/ min.	■ Thinner	demineralised water	■ pH-Value	8,6	■ Density <small>calculated</small>	1,5-1,6 g/ml	■ Solid Mass <small>calculated</small>	78-82 %	■ Solid content in volume <small>calculated</small>	500-540 ml/kg	■ Material usage <small>theoretical, without application loss</small>	1200-1400 g/m ² , Layer thickness 1000 µm	■ Reference colour of the specified values	Colour of WL1702MRU101
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Substrate	<ul style="list-style-type: none"> ■ Primer ■ Steel - preliminary test required for galvanised substrates ■ Steel, passivated or pretreated substrates 																						
Pretreatment	<ul style="list-style-type: none"> ■ The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend: for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding 																						
Structure recommendation	<table border="1"> <tr> <td>■ Substrate</td> <td>on hot-dip galvanised steel plate</td> </tr> <tr> <td>■ Top coat</td> <td>WL1702MRU102 Dry film thickness 1000 µm</td> </tr> </table>	■ Substrate	on hot-dip galvanised steel plate	■ Top coat	WL1702MRU102 Dry film thickness 1000 µm																		
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Processing and application	<ul style="list-style-type: none"> ■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. ■ Dry film thickness must not exceed 10000 µm - risk of reaction bubbles. 																						

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



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	<ul style="list-style-type: none"> ■ Object temperature 10-30 °C ■ Processing conditions Room temperature 18-22 °C Relative humidity 40-60 % ■ Airless spraying as delivered viscosity Nozzle 1,1 mm angle 20° Material pressure 200 bar ■ Rolling / painting as delivered viscosity ■ Over-coating capability possible with same quality, dry at the earliest after matting ■ Cleaning of equipment Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424. ■ Health & Safety at Work guidelines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	<ul style="list-style-type: none"> ■ Air drying at 20 °C, 50 % relative humidity with air movement ■ Dust drying after 30 min. (degree of drying 1/ DIN EN ISO 9117-5) ■ Dry to the touch after 15 hrs. (degree of drying 4/ DIN EN ISO 9117-5) ■ Full drying after 28 days (pendulum damping/DIN EN ISO 1522) ■ Oven drying possible to 50°C
Resistance to storage	<ul style="list-style-type: none"> ■ Approx. 9 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time. <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>
Specific comments	<ul style="list-style-type: none"> ■ EFD-info Refer to the EFD information for further technical information. Nr. 150 ■ Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. <p>The information provided here contains reference values and does not constitute a specification.</p>

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