



UR1916M_HU0010 EFDEDUR-Spray Filler

Product description

Product technology	solvent-based 2-component coating	
Application area	e.g. in the mechanical engineering and plant construction sector	
Grindability	good	
Substrate	PUR (polyurethane foam), Non-ferrous metals, Steel	

General product properties

Binder-Base	Acrylic Resin	
Colour	in accordance with RAL 840 HR other colours on request	
Gloss visually	matt	
Viscosity	Flow time 50-60 sec. 4 mm flow cup	DIN 53211
Density	1,35-1,45 g/ml after addition of hardener	theoretical
Solid mass	63-67 % after addition of hardener	theoretical
Solid content in volume	325-345 % after addition of hardener	theoretical
Reference product	The specified values refer to the product UR1916MRU910.	
Resistance to storage	<p>approx. 24 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.</p> <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>	

Application and processing

Pretreatment	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. We recommend the use of suitable mechanical pre-treatment processes (e.g. blasting, grinding) or chemical pre-treatment processes (e.g. phosphating) according to the requirements.	
Structure recommendation	Substrate	Steel
	Primer	UR1916M Mixing ratio 25:1 Dry film thickness 50-70 µm
	Top coat	UR1449 Coating thickness 50-70 µm
Note before use	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer).	



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Hardener	HU0010	
Mixin ratio	Parts by weight 25:1 Volume parts 19:1	
Thinning	EFD dilution 400320	
Object temperature	10-30 °C, minimum +3 °C above dew point temperature	
Processing conditions	Room temperature 18-24 °C	
Processing time	max. 4 hrs. / 20 °C The processing time can decrease at higher temperatures and/or under pressure.	
Airless spraying	delivery viscosity Nozzle 0,33 mm Angle 40° Material pressure 150 bar	
High pressure spraying	20-30 sec. / 4 mm Flow cup Nozzle 1,8 mm Injection pressure 3-4 bar	DIN 53211
Material usage	without application loss 140-160 g/m ² layer thickness 50 µm after addition of hardener	theoretical
Oven drying	up to 100 °C possible	
Dust drying	after 15 minutes (degree of dryness 1)	DIN EN ISO 9117-5
Dry to the touch	after 1 hours (degree of dryness 4)	DIN EN ISO 9117-5
Full drying	after 10 day/s (pendulum damping)	DIN EN ISO 1522
Cleaning of equipment	EFD dilution 400500	

Further processing of coated pieces

Repainting	after 30 min. / room temperature approx. 20 °C.
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Comments

EFD info	Further technical information can be found in the EFD Info. No. 170+510.
Work-and Healthprotection	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.