



GS1041H_HU0180 EFDEDUR-Structure Coating

Product description

Product technology	solvent-based 2-component coating		
Surface	Different structures are possible depending on application and viscosity.		
Application	for interior use		
Property	Silicone-free		
Drying	quickly		
Full drying	fast complete drying		
Substrate	Steel		

General product properties

Binder-Base	Acrylic Resin		
Colour	in accordance with RAL 840 HR other colours on request		
Gloss value	satin mat	20-30 GU, Angle 60° The degree of gloss is strongly dependent on the structure. The given value refers to a smooth, weakly structured surface.	DIN EN ISO 2813
Viscosity	3000-8000 mPa*s, spindle 6, 60 revolutions/min.		DIN EN ISO 2555
Density	1,25-1,4 g/ml after addition of hardener		theoretical
Solid mass	67,0-72,5 % after addition of hardener		theoretical
Solid content in volume	52,0-55,5 % after addition of hardener		theoretical
Reference product	The specified values refer to the product GS1041HRA735.		
Resistance to storage	approx. 24 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.		
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.		

Application and processing

Pretreatment	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. We recommend the use of suitable mechanical pre-treatment processes (e.g. blasting, grinding) or chemical pre-treatment processes (e.g. phosphating) according to the requirements.		
Structure recommendation	Substrate	Steel	



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Dust drying	after 30 minutes (degree of dryness 1)	DIN EN ISO 9117-5
Dry to the touch	after 3 hours (degree of dryness 4)	DIN EN ISO 9117-5
Full drying	after 8 day/s (pendulum damping)	DIN EN ISO 1522
Cleaning of equipment	EFD dilution 400500	

Comments

Work-and Healthprotection	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Test conditions	<p>All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.</p> <p>The information provided here contains reference values and does not constitute a specification.</p>