

### Gloss organization

#### Powder Coating and Liquid Coating

(not included wheel coating)

List A - Definition Gloss unit		Powder Coating		Liquid Coating	
Gloss value-grades	Abbr.: Gloss value-grades	Geometry	Gloss unit Reflectometer value	Geometry	Gloss unit Reflectometer value
tuff mat	ST	60°	5 to 14	85°	<31
mat	MA	60°	15 to 29	85°	31 to 56
satin mat	SM	60°	30 to 54	60°	30 to 54
satin glossy	SG	60°	55 to 70	60°	55 to 70
glossy	GL	60°	71 to 85	20°	>35 to 84
high glossy	HG	60°	> 85	20°	>85

DIN EN ISO 2813

List B - Definition Article-No.		Powder Coating	Liquid Coating until 06/2019	Liquid Coating from 06/2019
Gloss value-grades	Abbreviation Gloss value-grades	Gloss value – reference > Article-No. Powder Coating = Place 6/ Liquid Coating = Place 7		
tuff mat	ST	0	M	U
mat	MA	1	M	M
satin mat	SM	2	H	D
satin glossy	SG	3	H	H
glossy	GL	4	G	N
high glossy	HG	5	G	G

Additional information is available in our safety and technical data sheets.