

EFD-Info

Gloss organization

Powder Coating and Liquid Coating

(not included wheel coating)

List A - Definition Gloss unit		Powder Coating		Liquid Coating	
Gloss value- grades	Abbr.: Gloss value-grades	Geometry	Gloss unit Reflectometer value	Geometry	Gloss unit Reflectometer value
tuff mat	ST	60°	5 to 14	85°	<31
mat	MA	60°	15 to 29	85°	31 to 56
satin mat	SM	60°	30 to 54	60°	30 to 54
satin glossy	SG	60°	55 to 70	60°	55 to 70
glossy	GL	60°	71 to 85	20°	>35 to 84
high glossy	HG	60°	> 85	20°	>85

DIN EN ISO 2813

List B - Definition Article-No.		Powder Coating	Liquid Coating until 06/2019	Liquid Coating from 06/2019		
Gloss value- grades	Abbrevation Gloss value-grades	Gloss value — reference > Article-No. Powder Coating = Place 6/ Liquid Coating = Place 7				
tuff mat	ST	0	M	U		
mat	MA	1	М	М		
satin mat	SM	2	Н	D		
satin glossy	SG	3	Н	Н		
glossy	GL	4	G	N		
high glossy	HG	5	G	G		

Additional information is available in our safety and technical data sheets.

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EFD-Info Nr. 6 Seite 1 von 1

Emil Frei GmbH & Co.KG Döggingen Am Banhof 6 78199 Bräunlingen, Germany Phone +49(0)7707/151-0 Fax +49(0)7707/151-238 info@freilacke.de www.freilacke.de