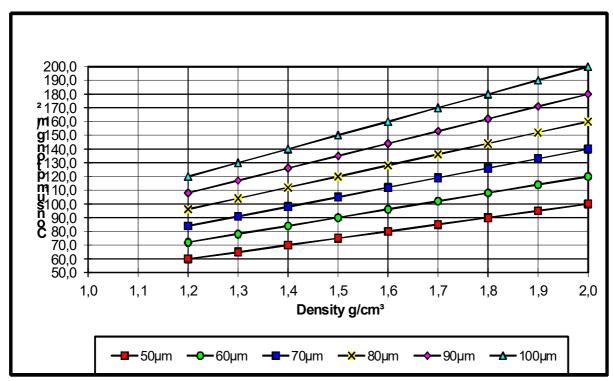
## EFD-Info 5



## **Consumption Powder Coating**

According to simplified calculation formula: consumption  $g/m^2 = density x$  film thickness



Diagram

## Tabular representation

	Consumption g/m <sup>2</sup> with film thickness of					
Density g/cm³	50µm	60µm	70µm	80µm	90µm	100µm
1,2	60,0	72,0	84,0	96,0	108,0	120,0
1,3	65,0	78,0	91,0	104,0	117,0	130,0
1,4	70,0	84,0	98,0	112,0	126,0	140,0
1,5	75,0	90,0	105,0	120,0	135,0	150,0
1,6	80,0	96,0	112,0	128,0	144,0	160,0
1,7	85,0	102,0	119,0	136,0	153,0	170,0
1,8	90,0	108,0	126,0	144,0	162,0	180,0
1,9	95,0	114,0	133,0	152,0	171,0	190,0
2,0	100,0	120,0	140,0	160,0	180,0	200,0

Our technical data sheets are to advise you according to our latest state of knowledge. These information does not release you from own tests of our products in view to the ability for the intended procedures and applications. The sole of our products is an accordance with our terms of business and delivery.

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