Technical Datasheet





Characteristics	Powder coating primer for light-alloy wheels		
	Application, e.g. in the automotive sector		
	high glossy, smooth		
	Smooth to apply		
	Good mechanical resistance	e and surface hardness	
System Coating	System Liquid Coating		
	For various applications, there are coatings available, whose optical appearance regarding colour, gloss degree and surface is in optimum balance.		
Technical / Physical Data	■ Binder-Base	polyester resin	
	Colour	all common colour shades	
	Gloss value	high glossy	
	■ Test layer thickness	90 µm by colour RAL 9010	
	Density calculated	1,2-1,7 g/cm³ colour-dependent	
	Material usage	0,13 kg/m² with 90 μm mean test layer thickness	
Mechanical Test on steel panel ST 1405	Cross-cut-test DIN EN ISO 2409	Gt 0	
	Erichsen index DIN EN ISO 1520	>2 mm	
	Impact-Test DIN EN ISO 6272-1	>50 kg cm (front)	
Resistance Test	on chromatized aluminium		
	Condensate constant clima DIN EN ISO 6270-2 (CH)	te 240 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8	
	Salt spray test (CASS) DIN EN ISO 9227	240 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8	
	Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.	
Processing and application Dependent on plant and buildings	Processing / Loading Corona		
	rust, scale, rolling skin, wax If requirements are more de	Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. If requirements are more demanding than this, we recommend appropriate levels of phosphatizing or chromatizing.	
	■ Touch-up coating: on end	quiry	
	Health & Safety at Work guidlines		
	The standard personal safety precautions must be observed when handling painting		

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.

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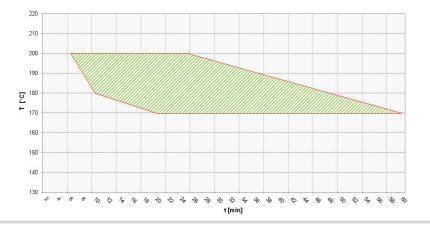
materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

Curing

Object temperature

Recommended baking temperature 10 min./180 °C

Baking window tested in colour shade RAL 9010 green cross-hatching = baking conditions with good final properties



Resistance to storage

Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

- Protective screening: 160 μm
- Compatibility with other powder coatings: Needs to be checked

■ Test conditions

All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.

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