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Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.

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21.11.2021	

DIN EN ISO 9001 IATF 16949 EMAS Emil Frei GmbH & Co. KG Döggingen Am Bahnhof 6 78199 Bräunlingen | GERMANY Phone +49 [0] 7707.151-0 Fax +49 [0] 7707.151-238 www.freilacke.de info@freilacke.de





	nhoonhatizing or chromotizing
	phosphatizing or chromatizing.
	Touch-up coating: on enquiry
	Health & Safety at Work guidlines The standard paragraph asfath processing must be observed when bandling painting
	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	 Object temperature Recommended baking temperature 10 min./180 °C Baking window tested in colour shade RAL 9006
	green cross-hatching = baking conditions with good final properties
	210
	200
	190
	ي 180 تو
	180
	150
	140
	130
	t[min]
Resistance to storage	 Approx. 36 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.
Specific comments	Protective screening: 160 μm
	Compatibility with other powder coatings: Needs to be checked
	 EFD-Info Refer to the EFD information for further technical information. No. 502
	 Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.

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