



GS9141V_HU0010

EFDEDUR-System-Structure Coating

Product description

Product technology	solvent-based 2-component coating	
Surface	Different structures are possible depending on application and viscosity.	
Application	For interior and exterior applications	
Property	Silicone-free	
Drying	quickly	
Full drying	fast complete drying	
Scratch resistance	very good	
System coating structure	possible (see information)	
Standard-System	GS1041	
Substrate	Steel, Aluminium	

General product properties

Binder-Base	Acrylic Resin	
Colour	according to FreiLacke reference sample	
Gloss visually	according to FreiLacke reference sample	
Viscosity	3000-8000 mPa*s, spindle 6, 60 revolutions/min.	DIN EN ISO 2555
Density	1,25-1,30 g/ml after addition of hardener	theoretical
Solid mass	61,0-68,0 % after addition of hardener	theoretical
Solid content in volume	50,0-53,0 % after addition of hardener	theoretical
Reference product	The specified values refer to the product GS9141VZ1201.	
Resistance to storage	approx. 24 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.	
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	

Application and processing

Pretreatment	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. We recommend the use of suitable mechanical pre-treatment processes (e.g. blasting, grinding) or chemical pre-treatment processes (e.g. phosphating) according to the requirements.	
Structure recommendation	Substrate	Steel



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Note before use	Top coat	GS9141V Mixing ratio 10:1 HU0010 Dry film thickness 70-90 µm
Hardener	HU0010	
Mixin ratio	Parts by weight 10:1 HU0010 Volume parts 8:1 HU0010	
Thinning	EFD dilution 400320 EFD dilution 400500	
Processing conditions	from 10 °C to 25 °C	
Processing time	max. 6 hrs. / 20 °C The processing time can decrease at higher temperatures and/or under pressure.	
High pressure spraying	Following the addition of the curing agent, set the processing viscosity in accordance with the respective application process. Depending on the desired texture, the application takes place in one (self-forming texture) or in two operations (sprinkle effect): 1.) Self-forming texture (one operation) e.g. Sata jet® Nozzle 1,5-2,0 mm Spray pressure 3-5 bar Cross coats 1-2 2.) Sprinkle effect (two operations A + B) e.g. Sata jet® Nozzle 1,5-2,0 mm Cross coats 1-2 A) Spray pressure 3-5 bar, smooth pre-spraying following the drying of the coating surface (approx. 30 min. / 20°C) B) Sprinkle the desired texture using reduced spray pressure Spray pressure 0,5-2,0 bar By changing the spray pressure, nozzle diameter, coating viscosity, spray guns and system setting, different surface textures can be achieved. Any wearing of the nozzles and system must be taken into account. Additional application options must be tested.	
Rolling/painting	rolling/painting	e.g. with microfibre roll
Electrostatic	possible, system-specific	
Material usage	without application loss 120-200 g/m ² layer thickness 80 µm after addition of hardener	theoretical
Oven drying	up to 100 °C possible (object temperature)	
Air drying	20 °C, 50 % relative humidity	
Dust drying	after 30 minutes (degree of dryness 1)	DIN EN ISO 9117-5
Dry to the touch	after 5 hours (degree of dryness 4)	DIN EN ISO 9117-5

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business, delivery and payment.

DIN EN ISO 9001 | IATF 16949 | EMAS

Page 2/3 | Version 0

Revision date: Sep 17, 2024

Print date: Sep 17, 2024

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Full drying after 8 day/s (pendulum damping)

DIN EN ISO 1522

Cleaning of equipment EFD dilution 400500

Further processing of coated pieces

Repainting possible after grinding

Comments

Liability test	Recommended performing adhesion tests if substrates painted differ from those mentioned in the product description.
System Coating	Can be integrated into the system coating concept as a horizontal system coating (different coatings with the same look) or vertical system coating (part of a multi-layer structure). For more information, see www.freilacke.de/systemlacke .
Work-and Healthprotection	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.