

# DURELASTIC

PU-Top Coat  
BD7292XRU999

- Very good light- and weather resistance
- Coating for substrates not based on metallic

<b>Technical / Physical Data</b>	<b>Colour</b>	transparent
	<b>Original viscosity</b>	approx. 900 m.Pas D=500 S-1
	<b>Mixing ratio</b>	<b>HD0233 =</b> 100 : 66 <b>HD0260 =</b> 100 : 68
	<b>Hardener</b>	DURELASTIC-Hardener HD0233 DURELASTIC-Hardener HD0260
	<b>Potlife</b>	approx.. 15 Min. / 20 °C
	<b>Density</b> calculated	1,10 g / ml + / - 0,1
	<b>Solid content</b> calculated	approx. 100 %
	<b>Material usage</b> calculated after hardener addition	250 to 1000 g / m <sup>2</sup> dependent on the desired layer thickness
	<b>Thinner</b>	30% EFD-Thinner 400450 on mixture Top-Coat and hardener für spray application

### Storability

Approx. 12 month in original packings at an ambient temperature of 5 to 25 °C, in case the original packings are tightly closed. Opened packing must be used very shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the respective

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## Processing and application

### Application

Components are to be mixed homogenously. (e.g. with high-speed mixer).

We recommended to fill the mixture with hardener in a new container and mix it again to avoid mixing defects.

Forwards and during mixing absolutely contact with water and solvents avoid, even small quantities affect accelerating the hardening procedure = shorter working time.

High humidity can result in a much shorter processing time and can also reduce the transparency.

Brush or spray application.

Dust drying, of a 500µm film, is reached after: approx. 30 min./ 21°C/ rel. humidity 58%

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### Substrates

as example: epoxy-CFK, Substrates based on minerals

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### Pretreatment

The substrate must be dry, firm, sustainable and clean, that means dust free and free of materials which prevent adhesion, e.g. oil, grease, dust and surfactant, if necessary a promotion primer has to be applied.

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### Application temperature

above 15°C

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### Cleaning of working equipment

Immediately with organic solvents, hardened remainders can be removed only mechanically.

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### Advise for safety protection and protection of health

The usual precautionary measures for ventilation as well as for personal protection are to be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning health protection and environment protection can be read in the corresponding safety data sheet.

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## Special remarks

### Stability

Good resistance to weak acids and bases.

Conditionally resistant against organic solvents.

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### Test conditions

All information is based on a standard climate 20/65 DIN 50014.

All information are based on our product knowledge and experience. To the application we have no direct influence. For further information please don't hesitate to contact us.

The information mentioned herein are reference values and are not given as specification.