Technical Datasheet





	■ Pretreatment	
Processing and application Dependent on plant and buildings	Processing / Loading Corona	g
	Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
	SO2-industry atmosph DIN EN ISO 3231	nere 10 cycles at 0,2 I SO ₂ no change
	■ Salt spray test (NSS) DIN EN ISO 9227	240 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8
	Condensate constant DIN EN ISO 6270-2 (CH)	climate 500 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8
Resistance Test	on iron phosphated steel panel	
	■ Impact-Test DIN EN ISO 6272-1	>60 kg cm (front)
	■ Erichsen index DIN EN ISO 1520	>2 mm
Mechanical Test on steel panel ST 1405	Cross-cut-test DIN EN ISO 2409	Gt 0
	Material usage	0,13 kg/m² with 80 μm mean test layer thickness
	Density calculated	1,2-1,7 g/cm³ colour-dependent
	■ Test layer thickness	80 μm by colour RAL 7035
	Gloss value	satin mat
	Colour	all common colour shades
Technical / Physical Data	■ Binder-Base	epoxy resin
	For various applications, there are coatings available, whose optical appearance regarding colour, gloss degree and surface is in optimum balance.	
System Coating	System Liquid Coating	
	■ Uniform surface struc	ture across a range of 70 to 110 μm
		istance and surface hardness
	Degassing setting	
	 Application, e.g. in the mechanical engineering and plant construction sector satin mat, micro structure 	
Characteristics	Powder coating for interior use Application of a in the machanical angineering and plant construction sector.	

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.

DIN EN ISO 9001 IATF 16949 EMAS Emil Frei GmbH & Co. KG
Döggingen
Am Bahnhof 6
78199 Bräunlingen | GERMANY
Phone +49 [0] 7707.151-0
Fax +49 [0] 7707.151-238
www.freilacke.de

info@freilacke.de





rust, scale, rolling skin, wax and separating agent residue. If requirements are more demanding than this, we recommend appropriate levels of phosphatizing or chromatizing.

■ Touch-up coating: on enquiry

Health & Safety at Work guidlines

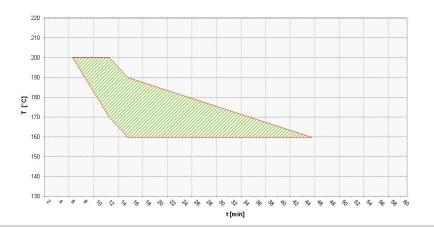
The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

Curing

Object temperature

Recommended baking temperature 10 min./180 °C

Baking window tested in colour shade RAL 7035 green cross-hatching = baking conditions with good final properties



Resistance to storage

Approx. 36 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

- Protective screening: 160 µm
- Compatibility with other powder coatings: Needs to be checked

Test conditions

All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.