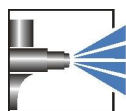


FREIOPLAST-Hydro-Clearcoat

WL1601MRA999

Characteristics	<ul style="list-style-type: none"> ■ Water-thinnable 1C coating ■ Application, e.g. in the construction and sanitary sector ■ Forced drying possible ■ Very good light and weather resistance ■ Good initial water resistance ■ Suitable for derived timber products 																						
Technical / Physical Data	<table border="1"> <tr> <td>■ Binder-Base</td> <td>Combination of special binders</td> </tr> <tr> <td>■ Colour</td> <td>All common colour shades</td> </tr> <tr> <td>■ Gloss value <small>visual</small></td> <td>mat</td> </tr> <tr> <td>■ Viscosity</td> <td>1450-2150 mPa.s/ Spindle 4 60 revolution/ min.</td> </tr> <tr> <td>■ Thinner</td> <td>demineralised water</td> </tr> <tr> <td>■ pH-Value</td> <td>8,2-8,7</td> </tr> <tr> <td>■ Density <small>calculated</small></td> <td>0,95-1,05 g/ml</td> </tr> <tr> <td>■ Solid Mass <small>calculated</small></td> <td>36-40 %</td> </tr> <tr> <td>■ Solid content in volume <small>calculated</small></td> <td>370-390 ml/kg</td> </tr> <tr> <td>■ Material usage <small>theoretical, without application loss</small></td> <td>105-115 g/m², Layer thickness 40 µm</td> </tr> <tr> <td>■ Reference colour of the specified values</td> <td>Colour of WL1601MRA999</td> </tr> </table>	■ Binder-Base	Combination of special binders	■ Colour	All common colour shades	■ Gloss value <small>visual</small>	mat	■ Viscosity	1450-2150 mPa.s/ Spindle 4 60 revolution/ min.	■ Thinner	demineralised water	■ pH-Value	8,2-8,7	■ Density <small>calculated</small>	0,95-1,05 g/ml	■ Solid Mass <small>calculated</small>	36-40 %	■ Solid content in volume <small>calculated</small>	370-390 ml/kg	■ Material usage <small>theoretical, without application loss</small>	105-115 g/m ² , Layer thickness 40 µm	■ Reference colour of the specified values	Colour of WL1601MRA999
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Substrate	<ul style="list-style-type: none"> ■ according to customer requirements 																						
Pretreatment	<ul style="list-style-type: none"> ■ The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend: for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding 																						
Structure recommendation	<table border="1"> <tr> <td>■ Substrate</td> <td>according to customer requirements</td> </tr> <tr> <td>■ Clear coat</td> <td>WL1601MRA999 Dry film thickness 60 µm</td> </tr> </table>	■ Substrate	according to customer requirements	■ Clear coat	WL1601MRA999 Dry film thickness 60 µm																		
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Processing and application	<ul style="list-style-type: none"> ■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. 																						

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	<p>Dry film thickness must not exceed 90 µm - risk of reaction bubbles.</p>
	<ul style="list-style-type: none"> ■ Object temperature 10-30 °C ■ Processing conditions Room temperature 18-22 °C Relative humidity 40-60 % ■ High pressure spraying as delivered viscosity Nozzle: 1,5 mm Spray pressure 4 bar ■ Rolling / painting as delivered viscosity ■ Over-coating capability possible with same quality, dry at the earliest after matting ■ Cleaning of equipment Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424. ■ Health & Safety at Work guidelines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	<ul style="list-style-type: none"> ■ Air drying at 18-22 °C, 40-60 % relative humidity with air movement ■ Dust drying after 40 min. (degree of drying 1/ DIN EN ISO 9117-5) ■ Dry to the touch after 75 Min. (degree of drying 4/ DIN EN ISO 9117-5) ■ Full drying after 7 days (pendulum damping/DIN EN ISO 1522) ■ Oven drying possible to 120°C
Resistance to storage	<ul style="list-style-type: none"> ■ Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time. <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>
Specific comments	<ul style="list-style-type: none"> ■ EFD-info Refer to the EFD information for further technical information. Nr. 111 ■ Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. <p>The information provided here contains reference values and does not constitute a specification.</p>

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