



KP1622M FREIOPLAST-Primer

Product description

Product technology	Solvent-based air-drying coating	
Drying	quickly	
Over-coating capability	with 1C and 2C coatings	
Corrosion protection	good	
Substrate	Steel, Aluminium, Galvanised steel	

General product properties

Binder-Base	Combination of polyvinyl-/alkyd resin	
Colour	All common colour shades	
Gloss visually	matt	
Viscosity	600-1200 mPa*s, spindle 3, 60 revolutions/min.	DIN EN ISO 2555
Density	1,2-1,3 g/ml	theoretical
Solid mass	53-56 %	theoretical
Solid content in volume	34-36 %	theoretical
Reference product	The specified values refer to the product KP1622MRU701.	
Resistance to storage	<p>approx. 24 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.</p> <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>	

Application and processing

Pretreatment	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. We recommend the use of suitable mechanical pre-treatment processes (e.g. blasting, grinding) or chemical pre-treatment processes (e.g. phosphating) according to the requirements.	
Structure recommendation	Substrate	Steel
	Primer	KP1622M Dry film thickness 40-60 µm



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Note before use	Top coat	UR1044	Dry film thickness 40-60 µm
Thinning	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer).		
Processing conditions	EFD dilution 400320		
Airless spraying	from 10 °C to 25 °C		
High pressure spraying	30-50 sec. / 4 mm Flow cup Nozzle 1,5-8 mm Injection pressure 4 bar		DIN 53211
painting	painting	as delivered viscosity	
Material usage	without application loss 170-190 g/m ² layer thickness 50 µm	theoretical	
Air drying	20 °C, 50 % relative humidity		
Oven drying	up to 80 °C possible (object temperature)		
Dust drying	after 20 minutes (degree of dryness 1)	DIN EN ISO 9117-5	
Dry to the touch	after 3 hours (degree of dryness 4)	DIN EN ISO 9117-5	
Full drying	after 2 day/s (pendulum damping)	DIN EN ISO 1522	
Cleaning of equipment	EFD dilution 400320		

Further processing of coated pieces

Repainting	possible after grinding
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Comments

EFD info	Further technical information can be found in the EFD Info. No. 170.
Work-and Healthprotection	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.