Technical Data Sheet





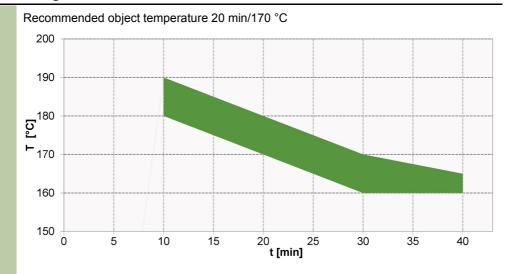
WA4783HRU712 FREIOTHERM-ATL-CorrosionResist

General product properties

Colour	Basalt grey	
Density	1,0 - 1,3 g/cm³	theoretical

Application and processing

Curing



Objekt Temperatur in °C Object Temperature in °C	160	170	180
Haltezeit Minimum in Minuten Holding time minimum in minutes	30	20	10
Haltezeit Maximum in Minuten Holding time maximum in minutes	40	30	20

Note on curing

Coloured area = stoving conditions with good end properties

The displayed baking conditions are based on results from laboratory tests and therefore merely serve as a guideline when configuring the processing company's coating systems. The processing company is responsible for ensuring that the coating is fully cured. The complete curing of the coating must be checked by means of additional analytical and resistance tests using representative original parts under production conditions. Please do not hesitate to contact us if you require consultation.

Comments

Work-and Healthprotection

The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications.

The sale of our products is in accordance with our terms of business, delivery and payment.

DIN EN ISO 9001 | IATF 16949 | EMAS

Page 1/2 | Version 0

Am Bahnhof 6 78199 Bräunlingen-Döggingen | Deutschland +49 77071510 www.freilacke.de | info@freilacke.de

FreiLacke | Emil Frei GmbH & Co. KG

Revision date: Aug 16, 2023 Print date: Aug 16, 2023

Technical Data Sheet





WA4783HRU712 FREIOTHERM-ATL-CorrosionResist

Test conditions

All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.

Print date: Aug 16, 2023

FreiLacke | Emil Frei GmbH & Co. KG