

Processing and application Processing / Loading Dependent on plant and buildings Processing / Loading Corona, Tribo Pretreatment The substrate must be free of adhesion-impairing substances such as oil rust, scale, rolling skin, wax and separating agent residue.				
Image: satin glossy, coarse structure Good mechanical resistance and surface hardness Uniform surface structure across a range of 70 to 120 µm System Coating Isystem Liquid Coating For various applications, there are coatings available, whose optical apper regarding colour, gloss degree and surface is in optimum balance. Technical / Physical Data Image: Binder-Base epoxy polyester resin Image: Colour all common colour shades Image: Colour Image: Colour all common colour shades Image: Colour Image: Colour all common colour shades Image: Colour colour-dependent Image: Colour all common colour shades Image: Colour-dependent Image: Colour Image: Colour-dependent Image: Colour-dependent Image: Colour Image: Colour-dependent Image: Colour-dependent Image: Colour-dependent Image: Colour-dependent Image: Colour-dependent Image: Colour-dependent image: Colour-dependent Image: Colour-dependen	haracteristics	Powder coating for interior use		
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Dependent on plant and buildings Corona, Tribo Pretreatment The substrate must be free of adhesion-impairing substances such as oil rust, scale, rolling skin, wax and separating agent residue.		Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.	
The substrate must be free of adhesion-impairing substances such as oil rust, scale, rolling skin, wax and separating agent residue.				
		The substrate must be free of adhesion-impairing substances such as oil, grease,		
knowledge. This guidance does not release you from your own obligation to test our This guidance does not release you from your own obligation to test our 78199 Bräunlingen 0	with advice based on our latest state of wledge. This guidance does not release from your own obligation to test our ducts for their suitability for your nded purposes and applications. The of our products is in accordance with	Version: 0	Am Bahnhof 6 78199 Bräunlingen GERMANY Phone +49 [0] 7707.151-0 DIN EN ISO 9001 Fax +49 [0] 7707.151-238 IATF 16949 www.freilacke.de	

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	phosphatizing or chromatizing.		
	Touch-up coating: on enquiry		
	Health & Safety at Work guidlines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.		
Curing	 Object temperature Recommended baking temperature 10 min./160 °C Baking window tested in colour shade RAL 9010 green cross-hatching = baking conditions with good final properties 		
	200 200 100 100 100 100 100 100		
Resistance to storage	 Approx. 36 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place. The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application. 		
Specific comments	 Protective screening: 160 µm Compatibility with other powder coatings: Needs to be checked 		
	 Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification. 		

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.

Page: 2 / 2 Version: 0 21.11.2021 DIN EN ISO 9001 IATF 16949 EMAS Emil Frei GmbH & Co. KG Döggingen Am Bahnhof 6 78199 Bräunlingen | GERMANY Phone +49 [0] 7707.151-0 Fax +49 [0] 7707.151-238 www.freilacke.de info@freilacke.de

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