Technical Datasheet





Characteristics	Powder coating for interior	or use				
	Application, e.g. in the functional furniture and storage technology sector					
	satin mat, smooth					
	■ Metallic effect, bonded	Metallic effect, bonded				
	■ Good mechanical resistar	Good mechanical resistance and surface hardness				
	Smooth to apply	Smooth to apply				
System Coating	System Liquid Coating	System Liquid Coating				
	For various applications, there are coatings available, whose optical appeara regarding colour, gloss degree and surface is in optimum balance.					
Technical / Physical Data	■ Binder-Base	epoxy polyester resin				
	Colour	all common colour shades				
	Gloss value	satin mat				
	■ Test layer thickness	70 μm by colour RAL 9006				
	Density calculated	1,2-1,7 g/cm³ colour-dependent				
	■ Material usage	0,1 kg/m² with 70 μm mean test layer thickness				
Mechanical Test on steel panel ST 1405	Cross-cut-test DIN EN ISO 2409	Gt 0				
	■ Erichsen index DIN EN ISO 1520	>3 mm				
	■ Impact-Test DIN EN ISO 6272-1	>60 kg cm (front)				
Resistance Test	on iron phosphated steel panel					
	Condensate constant clim	nate 500 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8				
	■ Salt spray test (NSS) DIN EN ISO 9227	240 hours Water ingress Wb < 1 mm DIN EN ISO 4628-8				
	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.				
Processing and application Dependent on plant and buildings	Processing / Loading Corona					
	rust, scale, rolling skin, wa If requirements are more	Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. If requirements are more demanding than this, we recommend appropriate levels of phosphatizing or chromatizing.				
	Touch-up coating: on enquiry					

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.

Page: 1 / 2 Version: 0 21.11.2021 DIN EN ISO 9001 IATF 16949 EMAS Emil Frei GmbH & Co. KG Döggingen Am Bahnhof 6 78199 Bräunlingen | GERMANY Phone +49 [0] 7707.151-0 Fax +49 [0] 7707.151-238 www.freilacke.de info@freilacke.de





Health & Safety at Work guidlines

The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

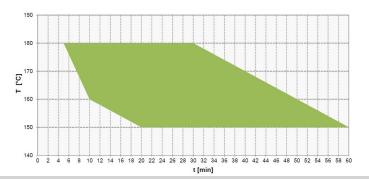
Curing

Object temperature

Recommended baking temperature 10 min./160 °C

Baking window tested in colour shade RAL 9006 green cross-hatching = baking conditions with good final properties

Objekt Temperatur °C Object Temperature °C	140	150	160	180	
Haltezeit Minimum Minuten Holding time minimum Minutes	0	20	10	5	
Haltezeit Maximum Minuten	0	60	50	30	



Resistance to storage

Approx. 36 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

- Protective screening: 160 μm
- Compatibility with other powder coatings: Needs to be checked
- EFD-Info

Refer to the EFD information for further technical information. No. 502

Test conditions

All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.