## **Technical Datasheet**





Characteristics	■ Hardener for polyurethane coatings	
	■ For plastic substrates	
Technical / Physical Data	■ Binder-Base	Aliphatic polyisocyanate
	Colour	Clear/transparent
	Viscosity DIN 53211 (formerly)	Flow time 35-45 seconds 4 mm viscosity cup
	Density calculated	1,08-1,14 g/ml
	Solid Mass	80-81 %
	Solid content in volume calculated	760-780 ml/kg
Processing and application	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water.	
	Processing conditions	Room temperature 18-25 °C Relative humidity 40-60 %
	■ Cleaning of equipment	Do not mix curing agent with water! The cleaning must be carried out with organic solvents.
	■ Health & Safety at Work guidlines	
	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.	
Resistance to storage		
	Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C Protect from frost. Open packages are to be used within a short time	
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	
Specific comments	■ <b>Test conditions</b> All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.	
	The information provided here contains reference values and does not constitute a specification.	