



## UR1025Z\_HU0010 EFDEDUR-HighSolid-Coating

### Product description

<b>Product technology</b>	solvent-based 2-component coating	
<b>Application area</b>	e.g. in the mechanical engineering and plant construction sector	
<b>Application</b>	For interior and exterior applications	
<b>Blocking resistance</b>	good	
<b>Substrate</b>	Steel, Galvanised steel	

### General product properties

<b>Binder-Base</b>	Acrylic Resin	
<b>Colour</b>	in accordance with RAL 840 HR other colours on request	
<b>Gloss value</b>	according to customer requirements	
<b>Viscosity</b>	Flow time 45-55 sec., 4 mm flow cup	DIN 53211
<b>Density</b>	1,5-1,6 g/ml after addition of hardener	theoretical
<b>Solid mass</b>	74-75 % after addition of hardener	theoretical
<b>Solid content in volume</b>	56,5-58,0 % after addition of hardener	theoretical
<b>Reference product</b>	The specified values refer to the product UR1025ZS3103.	
<b>Resistance to storage</b>	approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Open packages are to be used within a short time.  The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	

### Application and processing

<b>Pretreatment</b>	The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, mill scale, wax and release agent residues. We recommend the use of suitable mechanical pre-treatment processes (e.g. blasting, grinding) or chemical pre-treatment processes (e.g. phosphating) according to the requirements.	
<b>Structure recommendation</b>	Substrate	On zinc-phosphated steel plate
	Top coat	UR1025Z Mixing ratio 10:0,8 HU0010 Dry film thickness 40 µm
<b>Note before use</b>	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer).	
<b>Hardener</b>	HU0010	
<b>Mixin ratio</b>	Parts by weight 10:0,8	

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business, delivery and payment.

DIN EN ISO 9001 | IATF 16949 | EMAS

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FreiLacke | Emil Frei GmbH & Co. KG

Am Bahnhof 6  
78199 Bräunlingen-Döggingen | Deutschland  
+49 77071510  
[www.freilacke.de](http://www.freilacke.de) | [info@freilacke.de](mailto:info@freilacke.de)



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<b>Thinning</b>	Volume parts 9:1 EFD dilution 400320 EFD dilution 400500	
<b>Processing conditions</b>	from 10 °C to 25 °C	
<b>Processing time</b>	max. 2 hrs. / 20 °C The processing time can decrease at higher temperatures and/or under pressure.	
<b>Airless spraying</b>	as delivered viscosity after curing agent addition Nozzle 0,33 mm Angle 40° Material pressure 120 bar	
<b>High pressure spraying</b>	Set to 18-22 sec / 4 mm flow-cup after adding hardener Nozzle 1,6 mm Spray pressure 2-4 bar	DIN 53211
<b>Rolling/painting</b>	rolling/painting	as delivered viscosity after curing agent addition Add 0,5 to 1,0% by wight EFD-Relaxation agent 300807 for roller and brush application in case of bubble formation.
<b>Material usage</b>	without application loss 100-120 g/m <sup>2</sup> layer thickness 40 µm after addition of hardener	theoretical
<b>Oven drying</b>	up to 80 °C possible (object temperature)	
<b>Air drying</b>	20 °C, 50 % relative humidity	
<b>Dust drying</b>	after 30 minutes (degree of dryness 1)	DIN EN ISO 9117-5
<b>Dry to the touch</b>	after 4 hours (degree of dryness 4)	DIN EN ISO 9117-5
<b>Full drying</b>	after 14 day/s (pendulum damping)	DIN EN ISO 1522
<b>Cleaning of equipment</b>	EFD dilution 400500	

### Further processing of coated pieces

<b>Repainting</b>	possible with same quality, dry at the earliest after matting.
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### Comments

<b>EFD info</b>	Further technical information can be found in the EFD Info. No. 170.
<b>Work-and Healthprotection</b>	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
<b>Test conditions</b>	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.  The information provided here contains reference values and does not constitute a specification.