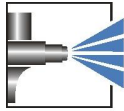


FREIOPLAST-Hydro-Coating

WL1676M

Characteristics	<ul style="list-style-type: none"> ■ Water-thinnable single-layer coating ■ Application, e.g. in the construction and sanitary sector ■ Fast initial drying ■ Forced drying possible ■ Good hardness and elasticity ■ Suitable for plastics 																						
Technical / Physical Data	<table border="1"> <tr> <td>■ Binder-Base</td> <td>Combination of acrylate/polyurethane resin</td> </tr> <tr> <td>■ Colour</td> <td>All common colour shades</td> </tr> <tr> <td>■ Gloss value <small>visual</small></td> <td>mat</td> </tr> <tr> <td>■ Viscosity <small>DIN 53211 (formerly)</small></td> <td>Flow time 35-43 seconds 4 mm viscosity cup</td> </tr> <tr> <td>■ Thinner</td> <td>demineralised water</td> </tr> <tr> <td>■ pH-Value</td> <td>8,4-8,8</td> </tr> <tr> <td>■ Density <small>calculated</small></td> <td>1,25-1,45 g/ml</td> </tr> <tr> <td>■ Solid Mass <small>calculated</small></td> <td>49-63 %</td> </tr> <tr> <td>■ Solid content in volume <small>calculated</small></td> <td>270-290 ml/kg</td> </tr> <tr> <td>■ Material usage <small>theoretical, without application loss</small></td> <td>280-300 g/m², Layer thickness 80 µm</td> </tr> <tr> <td>■ Reference colour of the specified values</td> <td>Colour of WL1676MRA916</td> </tr> </table>	■ Binder-Base	Combination of acrylate/polyurethane resin	■ Colour	All common colour shades	■ Gloss value <small>visual</small>	mat	■ Viscosity <small>DIN 53211 (formerly)</small>	Flow time 35-43 seconds 4 mm viscosity cup	■ Thinner	demineralised water	■ pH-Value	8,4-8,8	■ Density <small>calculated</small>	1,25-1,45 g/ml	■ Solid Mass <small>calculated</small>	49-63 %	■ Solid content in volume <small>calculated</small>	270-290 ml/kg	■ Material usage <small>theoretical, without application loss</small>	280-300 g/m ² , Layer thickness 80 µm	■ Reference colour of the specified values	Colour of WL1676MRA916
■ Binder-Base	Combination of acrylate/polyurethane resin																						
■ Colour	All common colour shades																						
■ Gloss value <small>visual</small>	mat																						
■ Viscosity <small>DIN 53211 (formerly)</small>	Flow time 35-43 seconds 4 mm viscosity cup																						
■ Thinner	demineralised water																						
■ pH-Value	8,4-8,8																						
■ Density <small>calculated</small>	1,25-1,45 g/ml																						
■ Solid Mass <small>calculated</small>	49-63 %																						
■ Solid content in volume <small>calculated</small>	270-290 ml/kg																						
■ Material usage <small>theoretical, without application loss</small>	280-300 g/m ² , Layer thickness 80 µm																						
■ Reference colour of the specified values	Colour of WL1676MRA916																						
Substrate	<ul style="list-style-type: none"> ■ PS (Polystyrene) ■ PS (Polystyrene Foam) 																						
Pretreatment	<ul style="list-style-type: none"> ■ The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend: for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding 																						
Structure recommendation	<table border="1"> <tr> <td>■ Substrate</td> <td>PS (Polystyrene)</td> </tr> <tr> <td>■ Top coat</td> <td>WL1676MRA916 Dry film thickness 30 µm</td> </tr> </table>	■ Substrate	PS (Polystyrene)	■ Top coat	WL1676MRA916 Dry film thickness 30 µm																		
■ Substrate	PS (Polystyrene)																						
■ Top coat	WL1676MRA916 Dry film thickness 30 µm																						
Mechanical Test	<table border="1"> <tr> <td>■ Cross-cut-test <small>DIN EN ISO 2409</small></td> <td>Gt 0</td> </tr> </table>	■ Cross-cut-test <small>DIN EN ISO 2409</small>	Gt 0																				
■ Cross-cut-test <small>DIN EN ISO 2409</small>	Gt 0																						
Processing and application	<ul style="list-style-type: none"> ■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. ■ Object temperature 10-30 °C 																						

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



FREIOPLAST-Hydro-Coating
WL1676M

	■ Processing conditions	Room temperature 18-22 °C Relative humidity 40-60 %
	■ High pressure spraying	as delivered viscosity Nozzle: 1,4 mm Spray pressure 4 bar
	■ Over-coating capability	possible with same quality, dry at the earliest after matting
	■ Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424.
	■ Health & Safety at Work guidelines	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	■ Air drying	at 20 °C, 40-60 % relative humidity with air movement
	■ Dust drying	after 20 min. (degree of drying 1/ DIN EN ISO 9117-5)
	■ Dry to the touch	after 1 hrs. (degree of drying 4/ DIN EN ISO 9117-5)
	■ Full drying	after 3 days (pendulum damping/DIN EN ISO 1522)
	■ Oven drying	possible to 90°C
Resistance to storage	■	Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time.
		The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.
Specific comments	■ EFD-info	Refer to the EFD information for further technical information. Nr. 111
	■ Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.
		The information provided here contains reference values and does not constitute a specification.