



WT4713MB2643 FREIOTHERM-DipTec

Note before use	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water.	
Thinning	demineralised water	
Dry film thickness	must not exceed 40 µm – risk of reaction bubbles.	
Object temperature	10-30 °C, minimum +3 °C above dew point temperature	
Processing conditions	Room temperature 18-25 °C Relative humidity 40-60 %	
Flow Time	16-25 sec. / 4 mm flow cup (DIN 0)	
Material usage	without application loss 160-180 g/m ² layer thickness 40 µm	theoretical
Oven drying	20 min. / 160 °C - 10 min. / 180 °C (object temperature)	
Cleaning of equipment	cleaning immediately with water, dried-on equipment with org. solvents, e.g. EFD cleaner.	

Mechanical tests

Cross-cut-test	Gt 0	DIN EN ISO 2409
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Comments

Work-and Healthprotection	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.