

Characteristics	Hardener for epoxy coatings	
	Standard	
Technical / Physical Data	Binder-Base	Solid epoxy resin dispersion
	Colour	Milky haze
	Viscosity	1100-1500 mPa.s/ spindle 4 60 revolution/min.
	pH-Value	4,0-5,0
	Density calculated	1,07-1,13 g/ml
	Solid Mass	52-54 %
	Solid content in volume calculated	420-440 ml/kg
Processing and application	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water.	
	Processing conditions	Room temperature 18-22 °C Relative humidity 40-60 %
	Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424.
	Health & Safety at Work guidlines	
	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.	
Resistance to storage		
	 Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C Protect from frost. Open packages are to be used within a short time The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application. 	
Specific comments Test conditions All information is based on a standard climate 23/50 DIN EN 23 All information is based on our product knowledge and experiend direct influence on the application itself. Please do not hesitate further information.		our product knowledge and experience. We have no
	The information provided here contains reference values and does not constitute a specification.	

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



DIN EN ISO 9001 IATF 16949 EMAS Emil Frei GmbH & Co. KG Döggingen Am Bahnhof 6 78199 Bräunlingen | GERMANY Phone +49 [0] 7707.151-0 Fax +49 [0] 7707.151-238 www.freilacke.de info@freilacke.de

Frei Lacke