

EFDEDUR

Clearcoat UR1929

- Solvent borne Clearcoat
- For indoor and outdoor use
- Protective clearcoat for colored- and metallic colours
- Good application properties
- For filling and non yellowing finishing
- Good weathering and mechanical appearance

Technical / Physical Data	Resin/ binder	acrylic polyisocyanate cured
	Colour	transparent
	Gloss value Visual	UR1929G = high glossy UR1929H = satin glossy UR1929M = mat
	Original viscosity DIN 53211 without hardener	UR1929G = 22 to 25 sec. / 4 mm cup UR1929H = 30 to 35 sec. / 4 mm cup UR1929M = 18 to 25 sec. / 4 mm cup
	Mixing ratio by weight	HU0010 = 5 : 1 HU0062 = 3 : 1
	Mixing ratio by volume parts	HU0010 = 5,5 : 1 HU0062 = 3,1 : 1
	Hardener Base	Standard = EFDEDUR-Hardener HU0010 Alternativ = EFDEDUR-Hardener HU0062 Polyisocyanate see „Special remarks“
	Potlife after hardener addition	max. 4 h / 20°C
	Thinner	EFD-Thinner 400320 EFD-Thinner 400500
	Density after hardener addition calculated	1,0 g / ml +/- 0,1
	Solid content after hardener addition calculated	36,5 % +/- 1
	Solid content in volume after hardener addition calculated	315 ml / kg +/- 10 31 Vol.% +/- 1
	Consumption Calculated after hardener addition in delivering viscosity, without application loss	90 to 100 g / m ² acc. to customer's requirement dry film thickness 30 µm see „Special remarks“
	Spreading rate calculated after hardener addition in original viscosity, without application loss	9,5 to 10,5 m ² / kg acc. to customer's requirement dry film thickness 30 µm see „Special remarks“

Storability

Approx. 24 month in original package at storage temperature of 5 to 25 °C, in case the original package is tightly closed. Opened package must be used shortly. The minimum storage stability of each batch is mentioned on the product label. A storage time beyond the mentioned date doesn't necessarily mean that the material is unusable. In this case a check of the qualities which are important for the use.

Processing and application

Application

Components have to be mixed homogeneously (e.g. with high-speed mixer).

High pressure spraying: in delivering viscosity after addition of hardener
nozzle: 1,4 to 1,8 mm spraying pressure: 3 to 5 bar

Substrates

steel, non-ferrous metals, plastic (for example: ABS, PC)
on demand test adhesion, possible in combination with a primer

Pretreatment

The substrate has to be free of materials which prevent adhesion, e.g. oil, grease, dust and surfactant. According to the requirements we recommend to apply the suited chemical (e.g. ironphosphate, chromate) or / and mechanical (e.g. shot blasting) pretreatment.

Proposal for a coating system

substrate:	plastic for example: ABS	
prime:	EFDEDUR-Spray Filler	UR1916
Basecoat:	EFDEDUR-Metalic Basecoat	UR1044
top coat:	EFDEDUR-Clearcoat	UR1929GRA999

Application temperature

above 10 °C

Drying

air drying at 20°C

dust dry:	after 30 min.	(degree of drying 1/ DIN 53150)
dry to touch:	after 8 h	(degree of drying 4/ DIN 53150)
complete dry:	after 4 days	(swinging beam hardness/ ISO 1522)

oven drying: to 100°C possible (object temperature)

Cleaning of working equipment

EFD-Cleaner 400500

Advise for safety protection and protection of health

The usual caution steps for ventilation as well as for personal protection have to be observed during handling coating materials. Detailed information about dangerous goods, safety data and recommendations concerning health protection and environment protection can be read in the corresponding safety data sheet.

Special remarks

Information about Hardener and Thinner:

The hardener and the thinner mentioned on page 1 are stated as standard components for this paint system. The standard hardener is also written down in the order documents as well as on the product label. Furthermore there are additional hardeners and thinners, which can be used as alternative in case the standard components doesn't meet the requirements. These products are tailor-made e.g. faster or slower hardening. Hardeners are taking influence on the gloss.

EFDEDUR-Hardener HU0010
Flexible coatings with good light fastness and weather resistance.

EFDEDUR-Hardener HU0062
Hard coatings with good light fastness and weather resistance.

Test condition

*Indication of the delivery viscosity according to DIN 53211:

DIN 53211 was withdrawn in October 1996. On request the value is available according to DIN EN ISO 2431.

The values mentioned in this data sheet were hardened with EFDEDUR Hardener HU0010. All information is based on a standard climate 20/65 DIN 50014.

For the calculation of the practical consumption loss additions have to be considered. Indications to this are the practical experience and references given in DIN 53220. All information are based on our product knowledge and experience. To the application we have no direct influence. For further information please don't hesitate to contact us.

The information mentioned herein are reference values and not given as a specification.