EFD-Info 169



Guideline

Systems recoating PT1005B or PO1857B with GMA acrylic powder coatings (e.g. PY1005BR999A)

Complement to technical data sheet for system coating of PO1857BR999x* and PT1005BR999x* in combination with acrylic powder (e.g. PY1005BR999A)

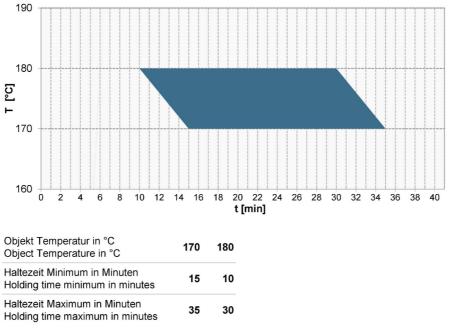
Paint system:

FREIOTHERM KSPPO1857BR999x* / PT1005BR999x*FREOCRYL PowdercoatingPY1005BR999A

If desired to recoat FREIOTHERM KSP PO1857BR999x or FREIOTHERM polyester powder PT1005BR999x with acrylic clear powder (e.g. PY1005BR999A), object temperature of the wheel will have to below 180°C PMT in powder oven to ensure intercoat adhesion of both clear powder layers. Cure conditions should be proved by control measurements on origin wheels regularly.

In case of non-compliance of above specified parameters no warranty complaint can be accepted.

Curing window



x* describes the version (A-Z)

Our safety and technical data sheets contain all further information.

These information does not release you from own tests of our products in view to the ability for the intended procedures and applications. The sole of our products is an accordance with our terms of business and delivery.

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