

Guideline

Systems recoating

PT1005B or PO1857B with GMA acrylic powder coatings (e.g. PY1005BR999A)

Complement to technical data sheet for system coating of PO1857BR999x* and PT1005BR999x* in combination with acrylic powder (e.g. PY1005BR999A)

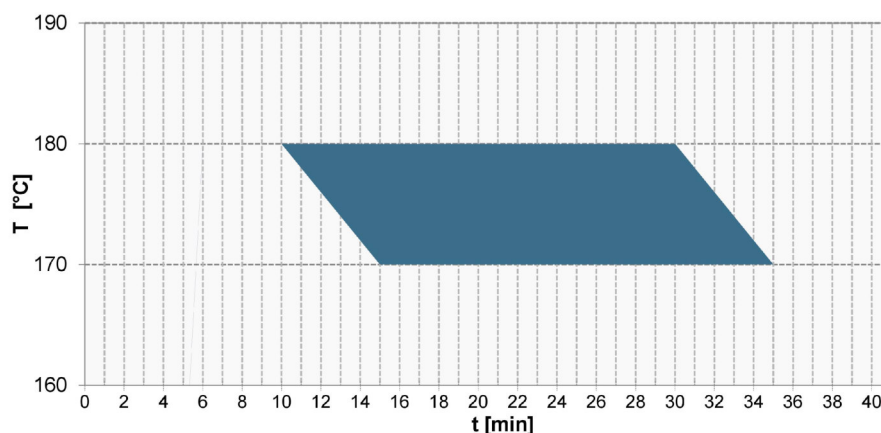
Paint system:

FREIOTHERM KSP PO1857BR999x* / PT1005BR999x*
FREOCRYL Powdercoating PY1005BR999A

If desired to recoat FREIOTHERM KSP PO1857BR999x or FREIOTHERM polyester powder PT1005BR999x with acrylic clear powder (e.g. PY1005BR999A), object temperature of the wheel will have to below 180°C PMT in powder oven to ensure intercoat adhesion of both clear powder layers. Cure conditions should be proved by control measurements on origin wheels regularly.

In case of non-compliance of above specified parameters no warranty complaint can be accepted.

Curing window



Objekt Temperatur in °C Object Temperature in °C	170	180
Haltezeit Minimum in Minuten Holding time minimum in minutes	15	10
Haltezeit Maximum in Minuten Holding time maximum in minutes	35	30

x* describes the version (A-Z)

Our safety and technical data sheets contain all further information.