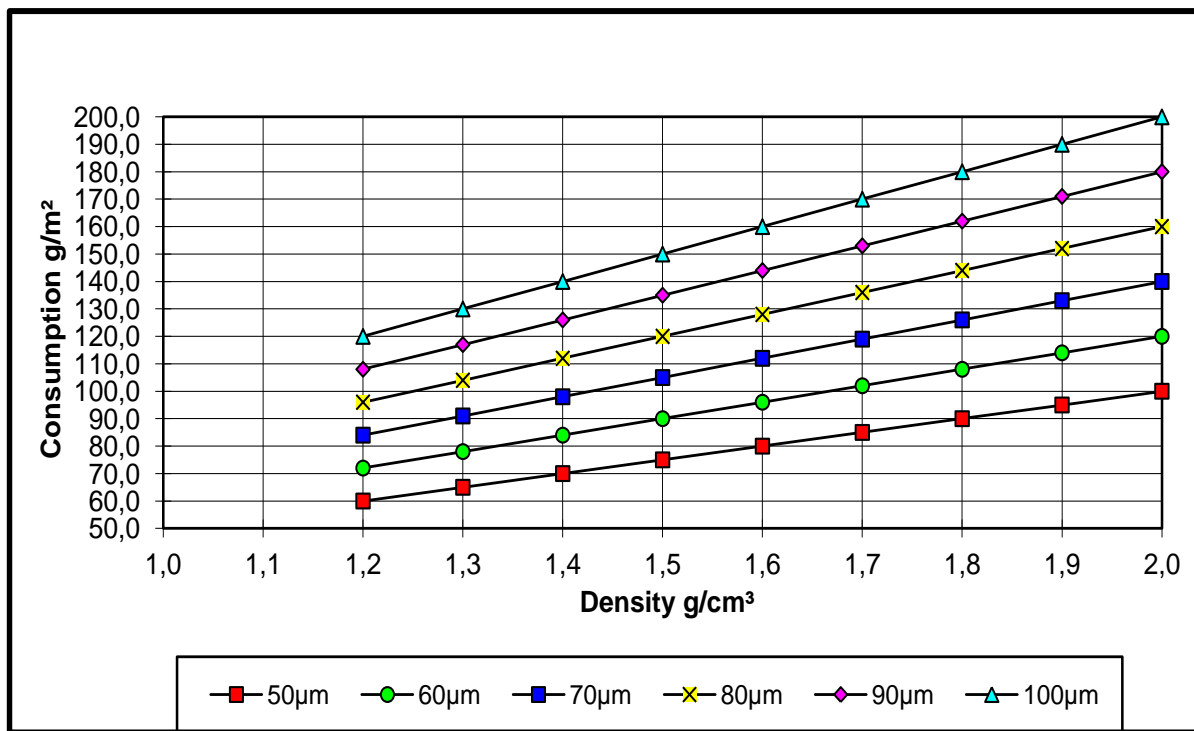


Consumption of Powder Coating

According to simplified calculation formula: consumption g/m² = density x film thickness

Diagram



Tabular representation

Density g/cm ³	Consumption g/m ² with film thickness of					
	50µm	60µm	70µm	80µm	90µm	100µm
1,2	60,0	72,0	84,0	96,0	108,0	120,0
1,3	65,0	78,0	91,0	104,0	117,0	130,0
1,4	70,0	84,0	98,0	112,0	126,0	140,0
1,5	75,0	90,0	105,0	120,0	135,0	150,0
1,6	80,0	96,0	112,0	128,0	144,0	160,0
1,7	85,0	102,0	119,0	136,0	153,0	170,0
1,8	90,0	108,0	126,0	144,0	162,0	180,0
1,9	95,0	114,0	133,0	152,0	171,0	190,0
2,0	100,0	120,0	140,0	160,0	180,0	200,0