





## WT4907HRA905 FREIOTHERM-DipTec

<b>Note before use</b>	Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water.	
<b>Thinning</b>	demineralised water	
<b>Dry film thickness</b>	must not exceed 40 µm – risk of reaction bubbles.	
<b>Object temperature</b>	10-30 °C, minimum +3 °C above dew point temperature	
<b>Processing conditions</b>	Room temperature 18-25 °C Relative humidity 40-60 %	
<b>Flow Time</b>	16-25 sec. / 4 mm flow cup (DIN 53211)	
<b>Material usage</b>	without application loss 150-170 g/m <sup>2</sup> layer thickness 40 µm	theoretical
<b>Oven drying</b>	20 min. / 160 °C - 10 min. / 180 °C (object temperature)	
<b>Cleaning of equipment</b>	cleaning immediately with water, dried-on equipment with org. solvents, e.g. EFD cleaner.	

### Mechanical tests

<b>Cross-cut-test</b>	Gt 0	DIN EN ISO 2409
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### Comments

<b>Work-and Healthprotection</b>	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health and Safety at Work and environmental protection can be found in the corresponding safety data sheet.
<b>Test conditions</b>	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge an experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.  The information provided here contains reference values and does not constitute a specification.